

# Work Order ID 57019

March 17, 2010 7:18:10 AM



Page 1

Item ID: D412-709-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Escape Panel Modification

Start Date: 3/17/10 Start Qty: 2.00



Cust Item ID:

Required Date: 3/19/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: *V*

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D412-709

Rev C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD412-709-011 CHG001

*5/6/19*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*10-3-19 (2x) S*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

*5/6/19*

*(42)*



# Work Order ID 57019

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Item ID: D412-709-011

Accept



Setup Start



Revision ID:

Item Name: Escape Panel Modification

Stop



Start Date: 3/17/10 Start Qty: 2.00



Required Date: 3/19/10 Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D412-709-011  
Location: \_\_\_\_\_

*Per A*

*10-3-19 SL (21)*

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*CX 10/31/19*

*1003-19*





# Picklist Print

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Work Order ID: 57019

Parent Item: D412-709-011

Parent Item Name: Escape Panel Modification

Comments: IPP Rev:B Removed Manufacturing 05-11-06 JLM  
IPP rev C removed sub-components 07.11.12 EC

Start Date: 3/17/10

Required Date: 3/19/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN6-20A x3

S2 Bolt

Warehouse Location	Loc Qty	Loc Code
Main Warehouse ST342	38	
110915	38	



M 10.29.86

10-3-19

AN960JD10L x2

S Washer

Purchased No

Warehouse Location	Loc Qty	Loc Code
Main Warehouse ST348	3029	
101291	16	
105793	49	
110985	2964	

AN960JD616 x5

S Washer

Purchased No

Warehouse Location	Loc Qty	Loc Code
Main Warehouse ST347	279	
112314	3	
112828	1	
113149	275	



10-3-1986



10-3-19

SD

10



# Picklist Print

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Work Order ID: 57019

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Comments: IPP Rev:B Removed Manufacturing 05-11-06 JLM  
IPP rev C removed sub-components 07.11.12 EC

Start Date: 3/17/10

Required Date: 3/19/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960JD616L



Washer

Warehouse

Location

Main Warehouse

ST347

111819

Loc Qty

146

146

Loc Code

D3118-3



Sign Assembly

Manufactured

No

120

Each

11.0000

2.0000



10

10-3-19 sl

Warehouse

Location

Main Warehouse

ST037

45265

50365

Loc Qty

11

6

5

Loc Code

D3136-043



Window Assembly

Manufactured

No

120

Each

2.0000

2.0000



2

10-3-19 sl 2x

Warehouse

Location

Main Warehouse

ST216

54572

Loc Qty

2

2

Loc Code

2

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Shop Packet Print

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# Picklist Print

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Parent Item: D412-709-011

Parent Item Name: Escape Panel Modification

Comments: IPP Rev:B Removed Manufacturing 05-11-06 JLM  
IPP rev C removed sub-components 07.11.12 EC

Start Date: 3/17/10

Required Date: 3/19/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3224-1		Manufactured	No			120	Each	5.0000	2.0000			



Frame

10-3-19 SF

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST218

5

56312

5

120

f

194.2060

16.3320

2

10-3-19 SF (2x)

D3237-1



Seal Retainer

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST414A

194.206

32825

17.03

43183

177.176

✓

→ measured 8 inches x 2

(D3237-1-0980) cut (1) at 98.00" as per dwg \*\*\*per kit\*\*\*

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# Picklist Print

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Work Order ID: 57019

Parent Item: D412-709-011

Parent Item Name: Escape Panel Modification

Comments: IPP Rev:B Removed Manufacturing 05-11-06 JLM  
IPP rev C removed sub-components 07.11.12 EC

Start Date: 3/17/10

Required Date: 3/19/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3237-3		Manufactured	No			120	f	171.3460	16.3320			
Seal Filler												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST411	171.346	
22660	0.01	
32826	5.58	
37661	8	
43140	157.756	

(D3237-3-0980) cut (1) at 98.00" as per dwg \*\*\*per kit\*\*\*

D3239-1

Manufactured No

120 Each 23.0000 4.0000

Cover

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST046	23	
55609	23	

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# Picklist Print

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Work Order ID: 57019

Parent Item: D412-709-011

Parent Item Name: Escape Panel Modification

Comments: IPP Rev:B Removed Manufacturing 05-11-06 JLM  
IPP rev C removed sub-components 07.11.12 EC

Start Date: 3/17/10

Required Date: 3/19/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3		Purchased	No			120	Each	2,238.000	4.0000			



Nut

*5 TL*



*10-3-19 sf*

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST300	2238	
110844	35	
111274	27	
111668	58	
112314	285	
112385	113	
113523	20	
113537	700	
113644	1000	

MS21042L6

Purchased

No

120 Each

350.0000 6.0000



Nut

*5 TL*



*10-3-19 sf (20)*

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST300	350	
105077	22	
110002	5	
111578	323	

*bx*

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Work Order ID: 57019

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Comments: IPP Rev:B Removed Manufacturing 05-11-06 JLM  
IPP rev C removed sub-components 07.11.12 EC

Start Date: 3/17/10

Required Date: 3/19/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS35207-262	x2	Purchased	No			120	Each	40.0000	4.0000			



Screw



10-3-19

SD

24

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST295	40	
109840	32	
16199	6	
19116	2	

4

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REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D412-709

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# 5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-709-011	ESCAPE PANEL MODIFICATION KIT
1	X						D412-709-013	ESCAPE PANEL PUSH OUT WINDOW KIT
		X					D412-709-015	HINGE PANEL DOOR MODIFICATION KIT
		1	X				D412-709-017	HINGE PANEL DOOR REPLACEMENT WINDOW KIT
				X			D412-709-019	CARGO DOOR PUSH OUT WINDOW KIT
					X		D412-709-021	HINGE PANEL DOOR PUSH OUT WINDOW MODIFICATION KIT
					1	X	D412-709-023	HINGE PANEL DOOR REPLACEMENT PUSH OUT WINDOW KIT
			1				D2126-0720	LOCKING SEAL
1							D3118-3	SIGN ASSEMBLY
				1			D3136-041	WINDOW ASSEMBLY
	1						D3136-043	WINDOW ASSEMBLY
1							D3224-1	FRAME
			1				D3236-1	WINDOW
						1	D3237-1-0720	SEAL RETAINER
	1			1			D3237-1-0980	SEAL RETAINER
						1	D3237-3-0720	SEAL FILLER
	1			1			D3237-3-0980	SEAL FILLER
2							D3239-1	COVER
		1					D3240-1	FRAME
						1	D3543-1	HINGE PANEL DOOR PUSH OUT WINDOW
					1		D3543-3	HINGE PANEL DOOR PUSH OUT WINDOW FRAME
	1			1		1	D3561-1	WINDOW SEAL TOOL
3							AN6-20A	BOLT
2							AN960JD10L	WASHER
5							AN960JD616	WASHER
5							AN960JD616L	WASHER
2							MS21042L3	NUT
3							MS21042L6	NUT
2							MS35207-262	SCREW

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Revision: C  
Date: 06.11.27



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



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Page 1

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Accept



Setup Start



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Stop



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Start Date: 3/17/10 Start Qty: 2.00



Cust Item ID:

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Customer:

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Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

W-N-D412-709

Rev C

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD412-709-011 CHG001 CY10/3/19

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

REFERENCE ONLY

1  
2.